

PRODUCT MANUAL



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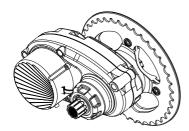
DEALER MANUAL FOR OV+ (QL25)



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1.1 INTRODUCTION





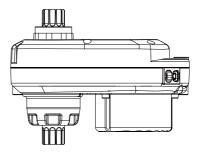
Scope



Applies only to electrically powered bicycles, and specifically designed or licensed for Pedelec.

It is suitable for road bikes on city roads, cement

and asphalt roads and travel bikes on gravel roads. It should not be used commercial purposes.



· Product Model

QL-25

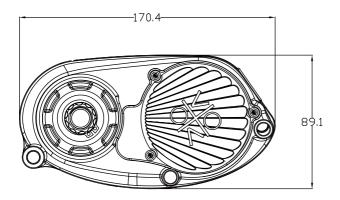
1.2 SPECIFICATIONS

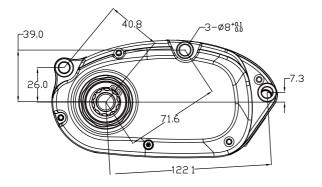
Motor model: QL-25

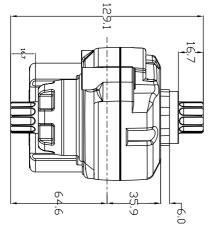
Highly integrated built-in controller, reducing size

Rated power (W)	250
Voltage (V)	36
Waterproof	IPX6
Maximum torque (N.m)	75
Weight (Kg)	1.85
Q-factor (mm)	129
Transmission type	parallel gear transmission

1.2.1 Outline and Geometric Size







1.2.2 Surface

Shockproof black coating

1.2.3 Storage Information

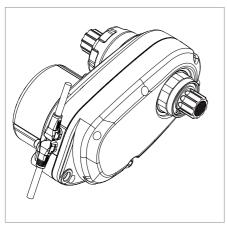
The pedelec should be stored in a ventilated dry room. Avoid storing the pedelec near strong magnetic objects.

1.3 DRIVE UNIT INSTALLATION

1.3.1 List of Tools to be Used

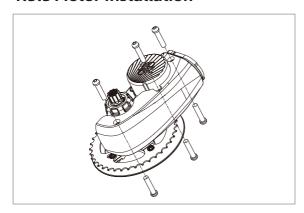
To tighten/loosen bolts onto the frame interface and the drive unit To tighten/loosen nuts onto the frame interface and the drive unit To tighten/loosen nuts onto the frame interface and the drive unit To tighten/loosen M15 waterproof screws on the crank in the loosen lock-nut on chain whee To tighten/loosen lock-nut on chain whee To tighten/loosen screws on the speed sensor To tighten/loosen screws on the speed sensor Star screwdriver

1.3.2 Cabling



- A Female 8 pin connector at the drive unit
- a Male 8 pin connector from EB-BUS to speed sensor
- B Male 8 pin connector at the drive unit
- b Female 8 pin connector from EB-BUS
- Male connector for power supply at the drive unit
- Female connector for power supply at the battery

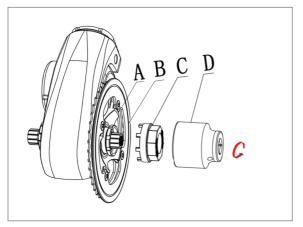
1.3.3 Motor Installation



- A M8 bolts
- B M8 Flat washer
- M8 Lock nuts
- Standard tool

- 1) Align the three mounting holes of the drive unit with the mounting holes in the bike frame. From the right of the bike frame insert three M8 bolts into the mounting holes in the bike frame and the drive unit.
- 2) From the left, use standard tool tighten the three M8 Lock nuts with flat washer on the bike frame. Tightening torque requirement: 35 N.m.

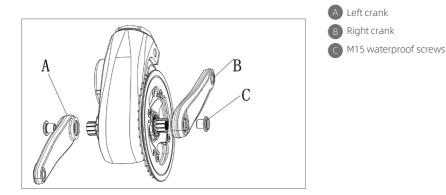
1.3.4 Chain Wheel Installation



- A Chain wheel
- B Lock ring
- OV+'s tool
- Standard tool

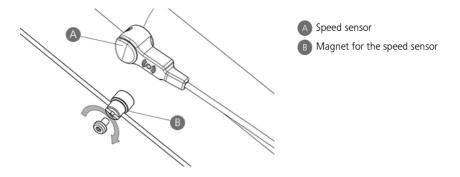
Put the chain wheel onto the spline shaft of the drive unit. Use OV+'s tool to fasten the lock ring counterclockwise onto the spline shaft. Torque requirement: 35 N.m.

1.3.5 Crank Installation



Mount right crank on the right shaft, with internal hex wrench fasten the M15 screws on the shaft-(tigh tening torque is 45-50 N.m). Same way will left crank mount on the shaft (Note: Please guarantee the left and right crank parallel).

1.3.6 External Speed Sensor Installation



Fasten the mounting screws through the speed sensor and with a cross screwdriver. Tightening the speed sensor onto the frame. Torque requirement: 1.5-2 N.m. (Note: Please make sure the gap between the speed sensor and the magnetic unit is between 10 and 20 mm.)

Now place the magnet on the spoke of the wheel ensuring it is aligned to the middle of the speed sensor. And with a star key tighten the magnet in place. Torque requirement: 1.5-2 N.m.

1.4 MAINTENANCE

- · Maintenance must be carried out by authorized personnel with the correct equipment.
- · Do not disassemble the motor.
- Do not use thinners or other solvents to clean the components. Such substances can damage the surfaces.
- Avoid water submerging, to keep the components protected.
- · Avoid using high-pressure cleaning jets.
- For prolonged storage, turn off the battery and avoid storing near heat sources.